

# User Manual

AT-030MCL

Digital 3CCD Progressive Scan RGB Color Camera

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## Certifications

#### **CE** compliance

As defined by the Directive 2004/108/EC of the European Parliament and of the Council, EMC (Electromagnetic compatibility), JAI Ltd., Japan declares that AT-030MCL complies with the following provisions applying to its standards.

EN 61000-6-3 (Generic emission standard part 1) EN 61000-6-2 (immunity)

#### FCC

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment I a residential area may cause harmful interference, in which case the user will be required to correct the interference at his own expense.

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Changes or modifications to this unit not expressly approved by the party responsible for FCC compliance could void the user's authority to operate the equipment.

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	有毒有害物质或元素						
部件名称	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PPB)	多溴二苯醚 (PBDE)	
棱镜	×	0	0	0	0	0	
光学滤色镜	×	0	×	0	0	0	
<ul> <li>○:表示该有毒有</li> <li>×:表示该有毒有</li> <li>(企业可在此处、</li> </ul>	有害物质在该部 有害物质至少在 根据实际情况	件所有均质材料 该部件的某一 <sup>±</sup> 对上表中打" <sup>**</sup>	科中的含量均在 匀质材料中的含 × "的技术原因	SJ/T11363–20 量超出SJ/T113 ]进行进一步说	06规定的限量 363–2006规定的 明。)	要求以下。 的限量要求。	

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See the possibilities

#### Table of Contents

1. General 4 -	•
2. Camera nomenclature 4 -	•
3. Main Features	
4. Locations and Functions	
5 Pin Assignment - 7 -	
5.1.12-nin Multi-connector (DC-IN/Trigger) - 7.	
5.2 Digital Output Connector for Camera Link	
5.3 DIP switch SW-600	
5.4 Rear Danel indication	
6 Input and output circuits	
6.1 Iris video output	
6.1. It is video output	
6.2. Trigger input	
6.3. Digital output interface (Camera Link <sup>+</sup> interface)	
6.3.1 Camera Link <sup>®</sup> Dit allocation	2
6.3.2 Digital Output (Bit allocation)	2
6.4. Auto ins video output level	2
7. Functions and Operations	•
7.1. Basic construction	•
7.2. Main functions	•
7.2.1 Partial scan (SC) 12 -	•
7.2.2 Vertical Binning (VB) 14 -	•
7.2.3 Electronic shutter (SM) 14 -	•
7.2.4 Auto-detect LVAL-sync / a-sync accumulation	•
7.2.5 Shading compensation (SDM) 16 -	•
7.2.6 White balance (WB) 17 -	•
7.2.7 Linear matrix (CMTX) 17 -	•
7.2.8 Gamma setting (LUTC)	•
7.2.9 Knee compensation (KN) 18 -	•
7.2.10 Test pattern generator 19 -	•
7.2.11 Center marker 19 -	•
8. Sensor Layout and timing 20 -	•
8.1. CCD Sensor Layout 20 -	
8.2. Normal continuous mode timing 21 -	•
8.2.1 Horizontal timing 21 -	•
8.2.2 Vertical timing 21 -	•
8.3. Partial scan timing 22 -	•
8.3.1 Horizontal timing 22 -	•
8.3.2 Vertical timing 22 -	
8.4. Vertical binning 23 -	•
8.4.1 Vertical timing 23 -	•
8.4.2 Horizontal timing 24 -	•
9. Operation Modes 25 -	
9.1. Continuous operation	
9.2. Edge Pre-select Trigger Mode 25 -	
9.2.1 EPS Timing (Programmable exposure common)	
9.2.2 EPS Timing (Programmable Exposure Individual)	
9.2.3 EPS timing LVAL sync details	
9.2.4 EPS timing LVAL async details	
9.3 Pulse Width Control Trigger Mode	
9.3.1 PWC timing	
9.3.2 PWC timing - LVAL sync details	
9.3.3 PWC timing - LVAL async details	
9.4. Reset Continuous Trigger (RCT) 32 -	
9.5. Fast PWC mode	

9.5.1 Timing	- 35 -
9.6. Smearless mode	- 35 -
9.6.1 Smeraless mode (EPS)	- 36 -
9.6.2 Smearless mode (PWC)	· 37 -
9.7. Mode and functions matrix	· 37 -
10. Configuring the Camera	38 -
10.1. RS-232C control	- 38 -
10.2. Communication setting	- 38 -
10.3. AT-030MCL command list	- 39 -
11. Camera Control Tool for AT-030MCL	44 -
11.1. Software install	- 44 -
11.2. Camera Control Tool Interface	- 44 -
11.2.1 Camera Control Tool Bar	- 44 -
11.2.2 The About Window	- 44 -
11.2.3 Communication Window	- 45 -
11.2.4 Camera Control Window	- 46 -
11.2.5 Gain Control Window	- 47 -
11.2.6 Color Matrix Window	- 47 -
11.2.7 LUT Control Window	- 48 -
11.2.8 Using the Camera Control Tool	- 48 -
12. External Appearance and Dimensions	49 -
13. Specifications	50 -
13.1. Spectral sensitivity for sensor	- 50 -
13.2. Specification table	- 51 -
Appendix	53 -
1 Precautions	- 53 -
2. Typical Sensor Characteristics	- 53 -
3. Caution when mounting a lens on the camera	- 53 -
4. Caution when mounting the camera.	- 54 -
5. Exportation.	- 54 -
6. References	- 54 -
Revisions -	55 -
llser's Record	56 -
	50 -



# 1. General

The AT-030MCL is a digital 3CCD progressive scan RGB color camera. It employs three 1/3inch 659 (h) x 494 (v), 320K pixel CCDs and it runs at the high speed of 120 frames per second in full resolution mode. The AT-030MCL has a Camera Link® interface and its output can be either 8-bit through a Camera Link Base configuration, or 10-bit or 12-bit through a Camera Link Medium configuration. JAI developed an upgraded 1/3-inch compact F2.0 prism optical system and, in combination with a linear color matrix circuit, the AT-030MCL provides a higher fidelity of color reproduction than in earlier 1/3-inch models. The AT-030MCL also incorporates a shading circuit, gamma correction circuit and knee correction circuit to provide high picture quality. Functions like partial scanning and vertical binning allow higher frame rates.

The latest version of this manual can be downloaded from: www.jai.com The latest version of Camera Control Tool for AT-030MCL can be downloaded from: www.jai.com

For camera revision history, please contact your local JAI distributor.

## 2. Camera nomenclature

The standard camera composition consists of the camera main body and C-mount protection cap.

The camera is available in the following versions:

#### AT-030MCL

Where <u>A</u> stands for "Advanced" family, T stands for "3 CCD", <u>030</u> represents the resolution "320 thousand pixels", and <u>CL</u> stands for "Camera Link" interface.

# 3. Main Features

- 3 x 1/3" CCD progressive scan RGB color camera for vision applications
- 3 x 659(h) x 494 (v) 7.4µm effective square pixels
- Compact RGB prism for C-mount lenses
- Shading reduction permits wider choice of lenses
- 120.49 frames per second with 659 (h) x 494 (v) pixels
- 436.68 fps with 659 (h) x 60(v) pixels in 1/8 partial scan
- In addition to fixed rate partial scan, variable partial scan is available
- Vertical binning for higher sensitivity and frame rate of 193.89 fps as the maximum
- 8-bit RGB output via single port Camera Link. 10-bit or 12-bit via dual port
- Gamma is selectable for 0.45 or 0.6 or LUT
- Linear matrix circuit with sRGB or Adobe RGB pre-setting
- Knee function available for knee point and knee slope settings.
- Noise reduction circuit (ON/OFF, level settings)
- Smearless mode available in EPS and PWC
- Edge Pre-select, Pulse Width Control, Fast PWC and Reset Continuous Trigger modes
- Pre-set shutter in the range from OFF(1/120) and 1/250 to 1/130,000, 10 steps
- Common or individual programmable exposure for RGB
- Auto exposure capability
- Manual, continuous, one push or pre-set white balance
- Analog iris video output for lens iris control



## 4. Locations and Functions



- 1. Lens mount Lens mount of C-mount type. \*1)
- 2. Connector Mini Camera Link base connector 1 \*2)
- 3. Connector Mini Camera Link medium connector 2 \*2)
- 4. 12 pin connector for DC power and trigger
- 5. LED Power and trigger indication
- 6. Mounting holes 8 x M3 depth 4.5mm for tripod mount plate or direct installation \*3)
- \*1) Note: Applicable C-mount lens should be designed for 3-CCD cameras. Rear protrusion on C-mount lens must be less than 4mm. Be advised: when using a lens with the iris diaphragm fully open, vignetting on corners may occur.
- \*2) Note: When a Camera Link<sup>®</sup> cable is connected to the camera, please do not excessively tighten screws by using a driver. The Camera Link<sup>®</sup> receptacle on the camera might be damaged. For security, the strength to tighten screws is less than 0.147 Newton meter (Nm). Tightening by hand is sufficient in order to achieve this.
- \*3) Note: The tripod adapter plate MP-41 can be used.

Fig. 1. Locations

# 5. Pin Assignment

## 5.1. 12-pin Multi-connector (DC-IN/Trigger)

Type: HR10A-10R-12PB (Hirose) male. (Seen from rear of

camera.)



Fig.	2.	12-pin	connector.
------	----	--------	------------

Pin no.	Signal	Remarks
1	GND	
2	+12 V DC input	
3	GND	
4	Iris video	Continuous and RCT modes only
5	GND	
6	-	
7	-	
8	GND	
9	XEEN out	Negative logic
10	Trigger in	*1)
11	-	
12	GND	

\*1) 75 ohm termination can be selected by DIP SW600.

Note: If the trigger of Active High is input through 10pin, dummy pulses must be applied more than one time when the camera is activated.

## 5.2. Digital Output Connector for Camera Link



Fig.3. 26-pin connector

Type: 26 pin Mini Camera Link connector Honda HDR-EA26LFYPG1+

The digital output signals follow the Camera Link standardized multiplexed signal output interface. Camera Link base configuration is used for  $3 \times 8$ -bit RGB signal and medium configuration is used for  $3 \times 10$ -bit or  $3 \times 12$ -bit. The interface circuit is built around the NS type DS90CR285MTD.

Port 1 (Used for 24bits, 30 bits, 36 bits)

Pin No	In/Out	Name	Note		
1,26		Shield	DC GND		
2(-),15(+)	0	TxOUT0			
3(-),16(+)	0	TxOUT1	Data out		
4(-),17(+)	0	TxOUT2			
5(-),18(+)	0	TxClk	Clock for CL		
6(-),19(+)	0	TxOUT3	Data out		
7(+),20(-)	I	SerTC (RxD)	Sorial Communication		
8(-),21(+)	0	SerTFG (TxD)	Serial Communication		
9(-),22(+)	I	CC1 (Trigger)	External trigger		
10(+),23(-)	I	CC2 (Reserved)			
13,14		Shield	DC GND		



Port2 (Used for 30bits, 36bits)

Pin No	In/Out	Name	Note
1,26		Shield	DC GND
2(-),15(+)	0	TxOUT0	
3(-),16(+)	0	TxOUT1	Data out
4(-),17(+)	0	TxOUT2	
5(-),18(+)	0	TxClk	Clock for CL
6(-),19(+)	0	TxOUT3	Data out
7(+),20(-)		NC	
8(-),21(+)		NC	
9(-),22(+)		NC	
10(+),23(-)		Reserved	
13,14		Shield	DC GND

## 5.3. DIP switch SW-600

This switch can select ON or OFF of 75 ohm termination for trigger input. The factory default setting is OFF which is TTL level. SW-600 is located in the rear board.

No	Functions	Setting		
INU	Tunctions	ON	OFF	
1	Trigger input termination	75Ω	TTL	
2	NC	-	-	

## 5.4. Rear Panel indication

The rear panel mounted LED provides the following information:

- Amber : Power connected initiating
- Steady green : Camera is operating in Continuous mode
- \* Flashing green : The camera is receiving external trigger



Fig.4. rear panel

# 6. Input and output circuits

This chapter introduces the basic diagram and bit allocation of digital output.

#### 6.1. Iris video output

This signal can be used for lens iris control In Continuous and RCT modes. The signal is NUM luminance signal and passes through the gain circuit. However, due to reversed compensation applied, the gain settings do not influence this signal. The iris video output is 0.7 V p-p from 75  $\Omega$ and without sync. This signal is always output except EPS and PWC modes.



Fig. 5. Iris video output.

## 6.2. Trigger input

When TI=1, the trigger input is on pin #10 on the 12-pin connector. The input is AC coupled. To allow a long pulse width, the input circuit is a flip-flop, which is toggled by the negative or positive differentiated spikes caused by the falling or rising trigger edges. The trigger polarity can be changed by TP=1. Trigger input level is 4 V  $\pm 2$  V. It can be terminated by SW600 : ON for 75 $\Omega$ . OFF for TTL. The trigger inputs can be changed to Camera Link. (TI=0 for CL)



Fig. 6. Trigger input.

## 6.3. Digital output interface (Camera Link<sup>®</sup> interface)

The video output is Camera Link with 3 x 8 bits RGB video placed in a base configuration, or 3 x 10 bits or 3 x 12 bits RGB placed in a Camera Link medium configuration. The digital output signals follow the Camera Link standardized multiplexed signal output interface. The Camera Link output driver is NS type DS90CR285MTD.

The data bits from the digital video, FVAL, LVAL, DVAL and EEN are multiplexed into the twisted pairs, which are a part of Camera Link. Trigger signals and the serial camera control are fed directly through its own pairs. The trigger input can also be TTL on the 12-pin connector.

For details of the Camera Link® standard, visit the AIA web site www.machinevisiononline.org.

## 6.3.1 Camera Link® bit allocation

The AT-030MCL outputs an RGB signal via Camera Link. A 3 x 8-bit signal is allocated via a Base configuration through port 1, while a 3 x 10-bit or 3 x 12-bit signal is allocated via a Medium configuration through both port 1 and port 2.

On the next page, there is bit allocation table.

RD9 $\sim$ RD0 : R Channel Camera Data(RD9=MSB, RD0=LSB)

GD9~GD0 : G Channel Camera Data(GD9=MSB, GD0=LSB)

BD9~BD0 : B Channel Camera Data(BD9=MSB, BD0=LSB)



#### × : Not in use

	24 bits	30 bits	36 bits	36 bits	
Port/Signal	output	output	output	Connector	Pin No.
Port A0	RDO	RDO	RDO	Port 1	Tx0
Port A1	RD1	RD1	RD1	Port 1	Tx1
Port A2	RD2	RD2	RD2	Port 1	Tx2
Port A3	RD3	RD3	RD3	Port 1	Tx3
Port A4	RD4	RD4	RD4	Port 1	Tx4
Port A5	RD5	RD5	RD5	Port 1	Tx6
Port A6	RD6	RD6	RD6	Port 1	Tx27
Port A7	RD7	RD7	RD7	Port 1	Tx5
Port B0	GD0			Dout 1	Tx7
Port B1	GD1	RD9	RD9	Port 1	Tx8
Port B2	GD2	×	RD10	Port 1	Tx9
Port B3	GD3	×	RD11	Port 1	Tx12
Port B4	GD4	BD8	BD8	Port 1	Tx12
Port B5	GD5	BD9	BD9	Port 1	Tx14
Port B6	GD6	V	BD10	Port 1	Tx10
Port B7	GD7	~ ~	BD10 BD11	Port 1	Tv11
Port CO	BD0		BDO	Port 1	Tx15
Port C1	BD1	BD0	BD0	Port 1	Tx18
Port C2	BD7 BD2	BD7 BD2	BD1 BD2	Port 1	Tx19
Port C3	BD2 BD3	BD2 BD3	BD2 BD3	Port 1	Tx20
Port C4	BD3 BD4	BD3 BD4	BD3 BD4	Port 1	Tx20
Port C5	BD5	BD5	BD5	Port 1	Tx27
Port C6	BD5 BD6	BD5	BD5	Port 1	Tx16
Port C7	BD7	BD7	BD7	Port 1	Tx10
Port D0	וש	ושם	ושם	Port 2	Tx17
Port D0	X	X		Port 2	Tx1
Port D2	~	~		Port 2	Tx2
Port D3	~ ~	~ ~		Port 2	Tx3
Port D4	~ ~	~ ~		Port 2	Tx4
Port D5	~ ~	~ ~		Port 2	
Port D6	~ ~	~ ~		Port 2	Tx27
Port D7	~	~		Port 2	Tx5
Port E0	X		CD0	Port 2	
Port F1	X	GD1	GD0	Port 2	Tx8
Port F2	~ ~	GD2	GD2	Port 2	Tx9
Port F3	~ ~	GD3	GD3	Port 2	Tx12
Port F4	×	GD4	GD4	Port 2	Tx12
Port F5	×	GD5	GD5	Port 2	Tx14
Port F6	×	GD6	GD6	Port 2	Tx10
Port F7	~ ~	GD7	GD7	Port 2	Tx10
Port F0	~ ~	GD8	GD8	Port 2	Tx15
Port F1	×	GD9	GD9	Port 2	Tx18
Port F2	~ ~	<u> </u>	GD10	Port 2	Tx10
Port F3	~ ~	~ ~	GD10	Port 2	Tx20
Port F4	~ ~	~ ~	0011	Port 2	Tx21
Port F5	~ ~	~ ~		Port 2	Tx27
Port F6	~ ~	~ ~		Port 2	Tx16
Port F7	~ ~	~ ~		Port 2	T <sub>Y</sub> 17
	^	^		Port 1/2	T <sub>Y</sub> 74
EVAL EVAL				Port 1/2	Tx25
				Port 1/2	Tv76
FFN				Port 1/2	Tx23
					1743

#### 6.3.2 Digital Output (Bit allocation)

CCD out	Analog Signal	Digital Out(24bit)	Digital Out(30bit)	Digital Out(36bit)
Black	Setup 3.6%, 25mV	8LSB	32LSB	128LSB
200mV	700mV	222LSB	890LSB	3560LSB
230mV ↑	800mV	255LSB	1023LSB	4095LSB

Note: The above data is for the case when gamma is OFF.



Fig.7. Digital output (10-bit output)

## 6.4. Auto iris video output level

This video output signal is NUM luminance signal and does not have SYNC. It is available only in Continuous mode and RCT mode. In the trigger mode, it is not available and also not available in partial scan mode.

This signal is not affected by the gain control.



Fig.8. Iris video output



# 7. Functions and Operations

## 7.1. Basic construction

A 32-bit microprocessor controls all functions in the AT-030MCL camera. The CCD sensor output is normalized in CDS and preamplifiers. The signals are then digitized to 14 bits. Digital gain control, color matrix, look-up tables and setup can do signal processing in 14 bits before the signal is converted to a 12-, 10- or 8-bit Camera Link signal.



Fig. 9. Principle diagram for signal processing

## 7.2. Main functions

## 7.2.1 Partial scan (SC)

The partial scanning function uses the middle of the image vertically to achieve faster frame rates. This is very useful when capturing and inspecting an image which does not require the full height. The AT-030MCL has 4 types of pre-set partial scan modes: 2/3, 1/2, 1/4 and 1/8.



Fig.10 Partial scan (pre-set)

In addition to pre-set partial scan modes, the AT-030MCL has a variable partial scan mode. The offset line can be set from the 1st line to 493th line and the height can also be set from 2 lines to 494 lines. In actual use, the offset line plus height must be within total lines.



Fig.11. Variable Partial scan

#### How to calculate total line number and frame rate in variable partial scan mode

Frame rate (fps) = Horizontal frequency(61571Hz) / Total lines

Total lines = Blanking period + Fast Dump period in the upper part of the frame (L) + Effective image period (L) + Fast dump period in the lower part of frame (L)

> Where, Blanking period = 4L (Fixed) Fast dump period for the upper part = Round up  $\left(\frac{Offset + 9}{6}\right) + 2$ Effective image period = Height Fast dump period for the lower part = Roud up  $\left(\frac{494 - (Offset + Height) + 2}{6}\right)$

Calculation example Read out: 1/2 partial at the center , Height(246), Offset(123)

Blanking period =4L Fast dump period for the upper part =  $(123 + 9) \div 6 + 2 = 24$ Effective image period = 246 Fast dump period for the lower part =  $(494 - (123 + 246) + 2) \div 6 = 21.1 \rightarrow 22$ Total lines = 4 + 24 + 246 + 22 = 296Frame rate = 61571/296 = 208.1 fps

## 7.2.2 Vertical Binning (VB)

Vertical Binning mode is a function where the signal charges from 2 adjacent (vertical) pixels are added together and read out as one pixel. Binning results in half vertical resolution but higher frame rate and sensitivity. The charge accumulated in 2 adjacent lines is added together in the horizontal CCD register. This is done by providing two pulses to the vertical CCD register for each line read out. Vertical binning cannot be used together with partial scanning.



Sotting	Effoctive /total	Horizontal	Framo rato	
Setting	Effective/total	Frequency	Frante fate	
Off (No V Binning))	494/511	61.571 KHz	120.49 frames/sec.	
2:1 V Binning	247/257	49.828 KHz	193.89 frames / sec.	

## 7.2.3 Electronic shutter (SM)

The AT-030MCL has the following shutter modes.

## Pre-set shutter(SM-0)

The setting command is from SH=0(OFF) to SH=10 (1/130,000)

OFF(1/120),1/250,1/500,1/1000,1/2000,1/4000,1/8000,1/18,000,1/25,000,1/40,000 and 1/130,000s

Note: The actual exposure uses the programmable exposure (PE) method. When the camera receives a pre-set shutter value, it is converted to a programmable value inside the camera. So, the actual exposure might be slightly different from the pre-set value.

## Programmable Exposure (PE) (RGB Common and RGB Individual)

The setting command is PE and the exposure time can be controlled from 0L to 511L in 1 LVAL units (16.24 $\mu$ s). Calculating actual shutter speed requires adding 0.5L to the setting value. This is because there is 0.5L overhead.

The resulting range is from 0.5LVAL to 511LVAL. Setting 511L is Shutter OFF. The programmable exposure can be set for R, G and B together (SM=1) or individually (SM=2) in EPS and RCT modes.

Mode	Read Out	Minimum shutter speed	Maximum shutter speed
Continuous	Full	8.3850 µs at PE=0(1/130,000s)	16.24µs x 511L=1
Edge Pre-select	Partial		Frame
	V binning	8.4500 μs at PE=0(1/130,000s)	(8.298 ms) (Note1)
Pulse Width	Full	16.24 μs x 2L+8.412( 0.5L)=	
	Partial	40.890 µs (≒1/24,456s) (Note2)	240 Frames
	V Binning	20.07 µs x 2L + 8.460µs(0.5L)=	(2 seconds)
		46.0504µs (≒1/20,574s) (Note2)	
Fast PWC	Full	2.2 + 10 (1/424,000c)	
	Partial	2.3 μs (1/434,900s)	69 µs
	V Binning	8.7 µs (1/119.000s)	

The shutter speed for each operation mode is shown below.

Note1: If V-Binning and partial scan modes are used, the maximum shutter speed is limited by the programmable exposure value of total line numbers in one frame.

Note2: In Pulse Width mode, the minimum trigger pulse width requires more than 2LVAL.

#### ♦ Auto exposure

AT-030MCL has an automatic shutter function which sets the video at an appropriate level depending on illumination.

#### 7.2.4 Auto-detect LVAL-sync / a-sync accumulation

This function replaces the manual setting found in older JAI cameras. Whether accumulation is synchronous or asynchronous in relation to LVAL depends on the timing of the trigger input. When a trigger is received while FVAL is high (during readout), the camera works in LVAL-synchronous mode, preventing reset feed-through in the video signal. There is a maximum jitter of one LVAL period from issuing a trigger and accumulation start.

When a trigger is received during FVAL low, the camera works in LVAL-asynchronous mode (no delay) mode.

This applies to both Edge Pre-select (EPS) trigger mode and Pulse Width Control (PWC) trigger mode.



(1) In this period camera executes trigger at next LVAL (prevents feed-through noise)

(2) Avoid trigger at FVAL transition (+/- LVAL period), as the function may randomly switch between "next LVAL" and " immediate ".

(3) In this period, camera executes trigger immediately ( no delay).

Fig.13. Auto-detect LVAL sync/async accumulation



#### 7.2.5 Shading compensation (SDM)

The AT-030MCL implements a digital shading compensation circuit for the white shading which could be caused in the prism or optical system. The whole image is divided horizontally and vertically and uses the center level as the reference. The circuit will compensate the difference between the center and each divided area. The range for compensation is a maximum of 30%.

Shading correction mode: SDM 0:OFF, 1:Factory shading, 2:User 1, 3:User2 These are used to load the stored data.



Fig.14 Shading compensation

In order to calibrate the shading, use RS command, Recalibrate Shading correction. Param. 1 is used to store the calibration data in 0 for User 1 and 1 for User 2. User 1 and User 2 can store only one data set for either color shading or flat shading. Param. 2 can be set to 0 for Flat or 1 for Color and executes the shading correction and the storing of data.

Note: Conditions for lens used with AT-030MCL

In order to get an appropriate picture, it is recommended to use 1/3 inch or larger, 3CCD lenses. Shading is dependent on F value and focal length. Using a wide angle lens or using the lens fully open, will cause the shading characteristics to deteriorate.

AT-030MCL has two shading compensation circuits.

1. Color shading compensation

In this mode, the shading is compensated using the G channel as the reference. Adjust R and B channels to match the characteristics of the G channel. Use white balance to match R, G and B levels.



Fig.15 Conceptual drawing for color shading compensation

2. Flat shading compensation In this mode, each channel can be adjusted to achieve flat characteristics.



Fig.16 Conceptual drawing for flat shading compensation

#### 7.2.6 White balance (WB)

The AT-030MCL has 4 white balance modes: manual balance, one push auto white balance, continuous auto white balance, and pre-set white balance.

The pre-set white balance can be set to 4000K, 4600K or 5600K.

The white balance of AT-030MCL is set under 4600K lighting in factory. When the camera is started up the first time, it is 4600K white balanced and R and B gain settings are 0.

For executing the white balance, the entire image is

divided into 64 areas, 8 for horizontal and 8 for vertical.

The following drawing is an example of using a  $2 \times 2$  area in the image center.



Setting example Windousize X :2 Window size Y :2 Window offset X :3 Window offset Y : 3

Fig.17 White balance measuring area

	Continuous	One push	Manual
Tracking range	3200K to 9,000K	3200K to 9,000K	3200K to 9,000K
Adjustable range	-7dB ~ +10dB	-7dB $\sim$ +10dB	7dB $\sim$ +10dB
Store the setting value	No	Yes	Yes

Note: In continuous mode, if the white part is not enough to make an adjustment, the white balance may not achieve a proper white color.

Note: The completion of one push auto white requires a maximum of 5 seconds to complete.

#### Important Note:

The range for setting white balance is -7dB to +10dB, if the master gain is set at 0dB. However, this range varies depending on the master gain setting.

#### For example:

If the master gain is set at -3dB (Command value is 92), the adjusting range for R channel is -5dB to +10dB. (Color temperature is more than 4600K)

If the master gain is set at +21dB (command value is 587), the adjusting range is -7dB to 0dB. (color temperature is more than 3200K)

#### 7.2.7 Linear matrix (CMTX)

The AT-030MCL incorporates a linear color matrix circuit to improve color reproduction. As this circuit processes signals in the linear stage, before the gamma correction circuit, the gamma circuit does not affect color reproduction.

This circuit has:

- 1. Linear OFF
- 2. sRGB Standard which HP and Microsoft specify for printer and monitor. This preset is based on this standard.
- 3. Adobe RGB Standard which Adobe systems specify. This preset is based on this standard.
- 4. User User can manipulate R, G and B color relationships based on applications. Set the gain for R-R, R-G, R-B, G-R, G-G, G-B, B-R, B-G, B-B to adjust.

#### Important Note:

If sRGB or Adobe RGB is used, please note the following procedure.

- 1) Achieve the white balance under the condition of D65 (6500K) illumination.
- 2) Gamma should be set at 0.45 and set the linear matrix at either sRGB or Adobe RGB.
- 3) Monitor should comply with sRGB or Adobe RGB color reproduction capability.

#### 7.2.8 Gamma setting (LUTC)

The AT-030MCL has various gamma settings including LUT (Look Up Table). Gamma can be set OFF (1.0), 0.6, 0.45, or to exhibit characteristics set using LUT. The drawing in the right shows the typical characteristics in the case of gamma ON (0.6/0.45).



See the possibilities

Fig.18. Gamma setting

CCD out	Analog Signal	Digital Out(36bit)	Digital Out(30bit)	Digital Out(24bit)
Black	Setup 3.6%, 25mV	128LSB	32LSB	8LSB
200mV	700mV	3560LSB	890LSB	222LSB
230mV ↑	800mV	4095LSB	1023LSB	255LSB

#### 7.2.9 Knee compensation (KN)

If the relation of input and output is linear (1:1), the output signal is saturated at a certain level of the input signal and details cannot be reproduced in the saturated area. The knee compensation circuit maintains linear output up to a knee point and compresses the level after the knee point. This is set by a knee slope function. AT-030MCL supports up to 200% signal compression by knee slope. Factory default is OFF.



Fig.19. Example of Knee characteristics

Functions	Data length	Setting range	Initial setting
Knee Point	12bit	0LSB $\sim$ 4095LSB	3434
Knee Slope	16bit	$0(x0.0) \sim 16383(x0.99999)$	8000

#### 7.2.10 Test pattern generator

The AT-030MCL has an internal test pattern generator. These signals are output as the last process of the digital signal processing circuit and can be used for adjustment of the related system. The AT-030MCL has a total of 15 test pattern types.

#### 7.2.11 Center marker

AT-030MCL is equipped with a center marker generator. The center marker can be configured by command CM. For the details, please refer to the chapter 10.3.

Bit construction



Center marker color setting

Bit6 : Indication for R channel (Effective if both or either of Bit0 and Bit1) Bit5 : Indication for G channel (Effective if both or either of Bit0 and Bit1) Bit4 : Indication for B channel (Effective if both or either of Bit0 and Bit1)

Indication settings for vertical and horizontal lines Bit1 : Horizontal bar ON/OFF Bit0 : Vertical bar ON/OFF

CM Command	Parameter		CM Command	Parar	neter
Operation	Hex	Decimal	Decimal Operation		Decimal
OFF	00H	0			
B ch Vertical	11H	17	B+G ch Vertical	31H	49
B ch Horizontal	12H	18	B+G ch Horizontal	32H	50
B ch Both	13H	19	B+G ch Both	33H	51
G ch Vertical	21H	33	33 B+R ch Vertical		81
G ch Horizontal	22H	34	B+R ch Horizontal	52H	82
G ch Both	23H	35	B+R ch Both	53H	83
R ch Vertical	41H	65	G+R ch Vertical	61H	97
R ch Horizontal	42H	66	G+R ch Horizontal	62H	98
R ch Both	43H	67	G+R ch Both	63H	99
			B+G+R ch Vertical	71H	113
			B+G+R ch Horizontal	72H	114
			B+G+R ch Both	73H	115

As the Parameter, the above settings are set in Decimal.



# 8. Sensor Layout and timing

## 8.1. CCD Sensor Layout



Fig. 20. CCD sensor layout

## 8.2. Normal continuous mode timing

#### 8.2.1 Horizontal timing



Fig. 21. Horizontal timing



Fig. 22. Vertical timing for full scan



## 8.3. Partial scan timing

#### 8.3.1 Horizontal timing



Fig.23 Horizontal timing (Partial scan, the same as normal continuous)



#### 8.3.2 Vertical timing

Fig. 24 Vertical timing (2/3 partial scan)

	Option	Offset (Line)	Height (Line)	Start line	End line	Output image	Front of Frame -A-	Back of Frame -B-	Blank Of Frame -C-
0	Full screen	0 ~ 493	494 ~ 1	Offset + 1	Offset + Height	Full Frame	4 ~ 86	1 ~ 1	4 ~ 4
1	2/3 screen	83	328	84	411		18	15	4
2	1/2 screen	123	246	124	369	Partial Scan	24	22	4
3	1/4 screen	185	122	186	307		35	32	4
4	1/8 screen	216	60	217	276		40	37	4

## 8.4. Vertical binning

#### 8.4.1 Vertical timing





# AT-030MCL



## 8.4.2 Horizontal timing



Fig. 26 Horizontal timing for V binning.

## 9. Operation Modes

This camera can operate in 5 primary modes.

- 1. TR=0 Con Normal continuous Mode
- 2. TR=1 EPS Edge Pre-select Mode
- 3. TR=2 PWC Pulse Width Control Mode
- 4. TR=3 RCT Reset Continuous Mode
- 5. SL

L Smearless Mode

Pre-selected exposure. Pre-selected exposure. Pulse width controlled exposure. Pre-select exposure

#### 9.1. Continuous operation

For applications not requiring asynchronous external triggering, this mode should be used. In this mode it possible to use a lens with video controlled iris.

To use this mode:

Set function:

Trigger mode to "Continuous"TR=0ScanningSC=0Vertical binningVB=0Shutter mode normal, programmableSM=0Shutter speedSH=0Programmable exp.PE=0Other functions and settings

TR=0 SC=0, 1 VB=0, 1 SM=0,1,3 SH=0 through 10 PE=0 through 511

#### 9.2. Edge Pre-select Trigger Mode

An external trigger pulse initiates the capture, and the exposure time (accumulation time) is the fixed shutter speed set by SH or PE. The accumulation can be automatically set either LVAL synchronous or LVAL asynchronous in relation to FVAL and trigger timing. Refer to chaper 7.2.4

The resulting video signal will start to be read out after the selected shutter time.

To use this mode:

Set function:	Trigger mode to "Edge Pre-select"	TR=1
	Scanning	SC=0, 1
	Vertical binning	VB=0, 1
	Shutter mode to normal or programmable	SM=0 through 2
	Shutter speed	SH=0 through 10
	Programmable exp.	PE=0 through 511
	Other functions and settings	
Input:	Ext. trigger. Camera Link or 12 HiRose	TI=0, TI=1

#### Important notes on using this mode

◆ Active Trigger pulse >2 LVAL to <1 FVAL

• Minimum Trigger interval is shown in the following table.



#### 9.2.1 EPS Timing (Programmable exposure common)

If the shutter mode is set at SM=1(Programmable Exposure (Common),

Smear Less	Mode	Minimum trigger interval 1L=16.24µs	V-Binning OFF :		
			V-Binning ON :		
		1L=20.07µs			
OFF	LVAL Sync	c 511L + 3L			
		◆Range for programmable exposure: 7L to 511L (Note1)			
	LVAL Async	Programmable Exposure time + 511L + 3L			
ON	LVAL Async	Smearless time(87L) + Programmable exposure time			
		+511L + 3L			

#### Minimum Trigger Interval

On the above table, 511L is FVAL interval on normal continuous mode

1) In partial scan and the vertical binning modes, if programmable exposure

value is larger than 511L, the programmable exposure value is used in this formula.

511L + 5L + (programmable exposure value - 511L) = programmable exposure value + 5L

2) In vertical binning mode, 1L is different from normal scanning. So, the minimum trigger interval will be different.

# Note: If the trigger of Active High is input through 10pin, dummy pulses must be applied more than one time when the camera is activated.



#### Note: The value in ( ) is for V-Binning OB.

LVAL Accumulation	V-Binning	t1	t2
LVAL Async	OFF	7.7 $\mu$ s $\sim$ 7.7 $\mu$ s + 1L	5.6L $\sim$ 6.6L
	ON	15.7μs ~15.7μs + 1L	3.6L~4.6L
LVAL Sync	OFF	4.2µs ∼4.2µs + 1L	5.6L
	ON	8.0µs ~8.0µs + 1L	3.6L

Fig.27. Edge Pre-select.

#### 9.2.2 EPS Timing (Programmable Exposure Individual)

If the shutter mode is set at SM=2 (Programmable Exposure(Individual)),

In the EPS trigger mode, if the programmable exposure is set at Individual, each exposure for R, G and B channels is executed when the trigger is input. Each exposure is activated as it is set. The signal output for the channel with the smaller exposure time is held until the longest exposure is completed and then, all channels are read out.

Smear less	Mode	Minimum trigger interval (Line)	Vertical Binning =Off、1L=16.24us			
	mode					
Off		511L + [Maximum Programmable Exposure value among R,G and B channels]				
	Async	+ 4L				
	LVAL	511L + [Maximum Programmable Exposure value among R,G and B channels] - [Minimum Programmable Exposure value among R,G and B channels]+ 5 L				
	Svnc					
	• ,•					
		The range of Programmable Exposure: 7L to 511L (Note 1)				
On	1 1/ 4 1	(Smear Jess [87] 1) + (Maximum value of Programmable Exposure among R G				
	LVAL	(Smear lessio/LL) +LMaximum v	alue of Programmable Exposure among K.G			
011	Async	and B channels] ] + 511L + 3L	(Note:2)			
Note 1: Ir	Async	and B channels] + 511L + 3L or V-binning mode. EPS programmable	(Note:2) e exposure value must be within total lines of			
Note 1: Ir	Async partial scan c	and B channels] + 511L + 3L or V-binning mode, EPS programmable	(Note:2) e exposure value must be within total lines of			
Note 1: Ir	Async partial scan of frame in cont	and B channels] ] + 511L + 3L or V-binning mode, EPS programmabl inuous mode on each scan format.	(Note:2) e exposure value must be within total lines of			
Note 1: Ir 1 Note 2: Ir	Async partial scan c frame in cont partial scan c	and B channels] ] + 511L + 3L or V-binning mode, EPS programmabl inuous mode on each scan format. or V-Binning mode, EPS programmabl	e exposure value can be set at maximum			
Note 1: lr 1 Note 2: lr 5	Async partial scan c frame in cont partial scan c 11L.	or V-binning mode, EPS programmable inuous mode on each scan format. or V-Binning mode, EPS programmable	(Note:2) e exposure value must be within total lines of e exposure value can be set at maximum			

#### Minimum trigger interval

Note: If the trigger of Active High is input through 10pin, dummy pulses must be applied more than one time when the camera is activated.



	Min: 2L-Max	: 1V	Note	V-Binning OFF: 1Line=9 V-Binning ON: 1Line=11	42 clock (16.24us) 64 clock (20.07us)
Ext.Trig					1
FVAL			<u> </u>	<u>(52L)</u>	
LVAL					
Rch SUB					
Rch SG					 
Rch Exposure Pe	eriod				
Gch SUB					 
Gch SG		1			l .
Gch Exposure Pe	eriod				 
Bch SUB					 
Bch SG					<u> </u>
Bch Exposure P	eriod				   
EEN		Same as must shortest d	hannel		
XEEN Ølirose 12pin)		; ; 	0B Effective 8L(4L) 494L	e Lines ob (247L) 21	
DATA OUT			12345	\$	
DVAL					<u>.</u>
Note: The f	igure in (	) is for V-Binning	g ON.		
LVA	L Async	V-Binning OFF	$5.6L \sim 6.6L$		
		V-Binning ON	$3.6L \sim 4.6L$		

 
 L Sync
 V-Binning OFF
 5.6L

 V-Binning ON
 3.7L

 Fig.28
 Edge Pre-select (Programmable Exposure Individual )
 LVAL Sync



#### 9.2.3 EPS timing LVAL sync details

V-Binning	Α	В	C
OFF	5.6L	t1(4.2μs) + 1L (max)	13.6L
ON	3.6L	t1(8.0μs) + 1L(max)	7.6L

Fig.29 Edge Pre-select LVAL SYNC details

#### 9.2.4 EPS timing LVAL async details



V-Binning	Α	В	C
OFF	5.6L ~6.6L	7.7µs)	13.6L~14.6L
ON	3.6L ~4.6L	15.7µs	7.6L ∼8.6L

Fig. 30 Edge Pre-select LVAL ASYNC details



## 9.3 Pulse Width Control Trigger Mode

In this mode the accumulation time is equal to the trigger pulse width. Here it is possible to have a long time exposure. The accumulation can be automatically set either LVAL synchronous or LVAL asynchronous in relation to FVAL and trigger timing. Refer to chapter 7.2.4. The maximum recommended exposure time is <2 seconds.

The resulting video signal will start to be read out after the trigger's rising edge.

To use this mode:		
Set function:	Trigger mode to "Pulse width control".	TR=2
	Scanning	SC=0,1
	Vertical binning	VB=0, 1
	Other functions and settings	
Input:	Ext. trigger. Camera Link or 12 Hirose	TI=0, TI=1

#### Important notes on using this mode

- ◆ Trigger pulse width >2 LVAL to <2 seconds.
- Minimum trigger interval is shown in the following table.

Smear	Mode	Minimum trigger interval V-Binning OFF : 1L=16.24µs	
Less		V-Binning ON : 1L=20.07µs	
OFF	LVAL Sync	1.If the trigger pulse width < 511L, then 511L + 3L	
		2.If the trigger pulse width $\geq$ 511L, then pulse width +2L	
	LVAL Async	Trigger pulse width (min. 2L) + 511L + 3L	
ON	LVAL Async	Trigger pulse width(Min. 89L) + 511L + 5L	
		Trigger pulse width = Smear Less time (87L) + Exposure	
		(Min. 2L)	
Note: 1) (	On the above tab	ole, 511L is FVAL interval on normal continuous mode	
2) In the vertical binning mode, 1L is different from the normal scanning. So, the			
minimum trigger interval will be different.			

Note: If the trigger of Active High is input through 10pin, dummy pulses must be applied more than one time when the camera is activated.





V-Binning	LVAL Accumulation	t1	t2
OFF	LVAL Sync	16.1µs	5.6L $\sim$ 6.6L
	LVAL Async	16.1µs	5.6L $\sim$ 6.6L
ON	LVAL Sync	24.1µs	$3.6L \sim 4.6L$
	LVAL Async	24.1µs	$3.6L \sim 4.6L$

Fig. 31. Pulse width control.





Fig.32 Pulse Width Control LVAL SYNC details





#### 9.3.3 PWC timing - LVAL async details

V-Binning	Α	В	C	D
OFF	5.6L $\sim$ 6.6L	7.7µs	13.6L~14.6L	16.1µs
ON	3.6L $\sim$ 4.6L	15.7μs	7.6L $\sim$ 8.6L	24.1µs

Fig.33	Pulse Width	Control LVAL	<b>ASYNC Details</b>
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## 9.4. Reset Continuous Trigger (RCT)

The RCT mode operates like EPS (Edge Pre-select) mode with smearless function. An external trigger pulse will immediately stop the video readout, reset and restart the exposure, then operate as normal mode until the next trigger. After the trigger pulse is input, a fast dump readout is performed. In the AT-030MCL, this period is 1.4ms which is 87L. The exposure time is determined by the pre-set shutter speed. If no further trigger pulses are applied, the camera will continue in normal mode and the video signal is not output. The fast dump readout has the same effect as "smearless readout". Smear over highlight areas is reduced for the trigger frame. The reset continuous trigger mode makes it possible to use triggering in conjunction with a lens with video controlled iris. RCT mode is available only in LVAL asynchronous.

To use this mode:

Set function:	Trigger mode	TR=3
	Scanning	SC=0, 1
	Vertical binning	VB=0, 1
	Shutter	SM=0 through 2
	Programmable Shutter	1 to 511 L
	Accumulation(Auto)	LVAL async
	Other functions	
Input:	External Trigger , Camera link or Hirose 12P	TI=0, 1

#### Important notes on using this mode

Active Trigger pulse >2 LVAL to <1 FVAL</p>

• Minimum Trigger interval is shown in the following table.

If the shutter mode is set at Programmable Exposure (common)

Mode	Minimum trigger interval		
LVAL Async	Smearless time(87L) + Programmable exposure time +511L + 3L		
Note: 1) On the above table, 511L is FVAL interval on normal continuous mode			
2) In partial scan mode, the maximum programmable exposure values must be set			
within 511L.			

#### If the shutter mode is set at Programmable Exposure (individual)

Mode	Minimum trigger interval		
LVAL Async	Smearless time(87) + Maximum programmable exposure time		
	among R,G and B channels +511L + 3L		
Note: 1) On the above table, 511L is FVAL interval on normal continuous mode			
2) In partial scan or vertical binning mode, the exposure time can be set up to			
511L.			

Note: If the trigger of Active High is input through 10pin, dummy pulses must be applied more than one time when the camera is activated.



Fig.34 RCT mode

Note: In this mode, if the next trigger is input while the data is read out, the data can be immediately dumped by the high speed transfer. The minimum trigger interval should be kept.



## 9.5. Fast PWC mode

In this mode, the pulse width is available for high speed shutter. This can be activated by selecting FastPWC in the trigger mode.

Conditions to use this function;

- 1. It works only in LVAL Async mode.
- 2. Smearless mode must be OFF.
- 3. The maximum trigger width is 69µs.
  - If a longer pulse than 69µs is input, it is fixed at 69µs.

Vertical Binning	The range of expos (Note 1)	sure time control	Vertical Binning =Off、1L=16.241us Vertical Binning =On 、1L=20.069us	
	Trigger receiving	Exposure start	7.70 us	
	time	Exposure end	7.68 us	
Off	Possible Trigger Pulse width		2.3us $\sim$ 69 us	
	The difference between Trigger Pulse Width and actual exposure time :		The exposure time is apprx. 20 ns shorter than the pulse width.	
	Trigger receiving	Exposure start	15.6 us	
time		Exposure end	11.89 us	
On	Possible Trigger Pulse width		8.4us $\sim$ 69 us (Note 2)	
	The difference between Trigger Pulse Width and actual exposure time :		The exposure time is apprx. 3.8µs shorter than the pulse width.	
Note 1: The above value is if the trigger is input through Camera Link CC1(Trigger In) . Note 2: If V-binning is ON, the trigger width must be longer than 8.4µs.				

#### Exposure time control

#### FAST PWC Mode Minimum trigger interval

Smear	Auto	Minimum Trigger	Vertical Binning =Off、1L=16.24us
less	Accumulation	interval (Line)	Vertical Binning =On 、1L=20.07us
-	LVAL Async	[Trigger Pulse width]	+ (511L) + 5L

Note: 511L is FVAL interval in continuous mode with full frame



Fig. 35 Fast PWC mode

## 9.6. Smearless mode

This function can be used to reduce the smear coming from bright parts of the object. This is effective for both EPS and PWC trigger modes. Before the accumulation starts, charge that is stored in the pixel is dumped by a high-speed transfer. This can reduce the smear at the upper part of the object but the lower part is unaffected.

At the falling edge of the trigger pulse the high speed transfer starts. This period is 1.4ms which is 87L. Thereafter the residual charge in the horizontal CCD register is read out in 1L and the new exposure starts. This function is available for both full scan and partial scan.



#### 9.6.1 Smeraless mode (EPS)



#### Note: The figure in ( ) is for V-Binning mode.

LVAL Accumulation	V-Binning	t1	t2
LVAL Async	OFF	4.35µs	5.6L~6.6L
	ON	8.65µs	3.6L ∼4.6L

Fig.36 Smeraless mode (EPS)

If Smearless mode (EPS) is ON, the programmable exposure individual is available. In this case, the minimum trigger interval is as follows.

Auto	Minimum Trigger	Vertical Binning =Off 時、1L=16.24us
Accumulation	Interval (Line)	Vertical Binning =On 時、1L=20.07us
LVAL Async	Smear lesstime[87L] + Programm 3L	nable Exposure value + 511L+

## 9.6.2 Smearless mode (PWC)



## Note: The figure in ( ) is for V-Binning mode.

LVAL Accumulation	V-Binning	t1	t2	t3
	OFF	4.35μs	16.1µs	5.6L $\sim$ 6.6L
LVAL ASYNC	ON	<b>8.6</b> 5μs	24.1µs	$3.6L\sim 4.6L$

Fig.37	Smearless mode	(PWC)
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## 9.7. Mode and functions matrix

	Mode	Shutter Preset / Programmable	V Binning	Partial scan	Smear less	LVAL Sync/ Async	Auto Iris output	Auto Exposure /AGC	Continuous AWB
1	Continuous	0	0	0	×		0	0	$\bigcirc$
2	EDC	$\bigcirc$	$\bigcirc$	$\cap$	×	Auto	$\sim$	$\checkmark$	$\sim$
12	LFJ	0	0	U	0	Async	~	~	^
2	DW/C		$\bigcirc$	$\cap$	×	Auto	$\sim$	$\checkmark$	$\sim$
5	FWC		0	0	$\bigcirc$	Async	~	~	^
4	RCT	0	0	0	0	Async only	0	×	×
5	Fast PWC	×	0	0	×	Async only	×	×	×



# 10. Configuring the Camera

## 10.1. RS-232C control

All configuration of the AT-030MCL camera is done via Camera Link. The camera can be set up from a PC running terminal emulator software, or using JAI's camera control software. Below is the description of the ASCII based short command protocol.

## 10.2. Communication setting.

Baud Rate Data Length	9600 bps 8 bit	- 1 CD - 4 DTR - 6 DSR	0 nin
Start Bit	1 bit		D-con
Stop Bit	1 bit	RS 232C cable	PC CON
Parity	None		PORI
Xon/Xoff Control	None	9 CI	

#### Protocol.

Transmit setting to camera: NN=[Parameter]<CR><LF> (NN is any kind of command. Capital or small letters.) The camera answers: COMPLETE<CR><LF> Note: Some commands can only be requested.

```
To have all communication visible on the emulator screen, start with:
EB=1<CR><LF>
The camera answers:
```

COMPLETE<CR><LF>

Transmit request command to camera:

NN?<CR><LF> (NN is any kind of command.)

The camera answers:

#### NN=[Parameter]<CR><LF>

Transmit the following to have the camera's actual settings: ST?<CR><LF> The camera answers:

A complete list of the current settings

Transmit the following to have a command list:

HP?<CR><LF>

The camera answers:

A list with all commands and possible settings

Invalid parameters sent to camera: (99 is an invalid parameter)

#### SH=99<CR><LF>

The camera answers:

02 Bad Parameters!!<CR><LF>

To see firmware number.

VN?<CR><LF>

To see camera ID. It shows the manufacturing lot number. ID?<CR><LF>

	Command Name	Format	Parameter	Remarks
A -	General settings and useful of	commands		1
EB	Echo Back	EB=[Param.] <cr><lf></lf></cr>	0=echo off 1=echo on	Off at power up
ST	Camera Status request	ST? <cr><lf></lf></cr>		Actual setting
HP	Online Help request	HP? <cr><lf></lf></cr>		Command list
VN	Firmware version	VN? <cr><lf></lf></cr>		3 digits version
ID	Camera ID request	ID? <cr><lf></lf></cr>		12 characters
MD	Model Name request	MD? <cr><lf></lf></cr>		$\leq$ 12 characters
		UD=[Param.] <cr><lf< th=""><th></th><th></th></lf<></cr>		
UD	User ID (Free text)	>	User can save and load free text	$\leq$ 12 characters
		UD? <cr><lf></lf></cr>		
В-	Shutter	1	0 Descat Chuttan	
		SM=[Param.] <cr><lf< th=""><th>1=Programmable exposure (RGB</th><th></th></lf<></cr>	1=Programmable exposure (RGB	
SM	Shutter Mode	>	common)	
		SM? <cr><lf></lf></cr>	Z=Programmable exposure (RGB	
			$3=\Delta u to exposure$	
			0=Off. 1=1/250, 2=1/500, 3=1/100.	
<b>C</b> 11		SH=[Param.] <cr><lf< th=""><th>4=1/2000, 5=1/4000, 6=1/8000,</th><th></th></lf<></cr>	4=1/2000, 5=1/4000, 6=1/8000,	
SH	Preset Shutter		7=1/18000, 8=1/25000, 9=1/40000,	
		SUICKSCES	10=1/130000	
	Programmable	PE=[Param.] <cr><lf< th=""><th>0 to 511</th><th></th></lf<></cr>	0 to 511	
PE	Exposure			SM=1
	(RGB common set)	PE: <ur><uf></uf></ur>		
DER	Programmable		0 to 511	SM-7
FLN	Exposure(R)	PFR? <cr><lf></lf></cr>		5/11-2
		PEG=[Param] <cr><lf< th=""><th>0.1 544</th><th>SM=2</th></lf<></cr>	0.1 544	SM=2
PEG	Programmable	>	0 to 511	
	Exposure(G)	PEG? <cr><lf></lf></cr>		
	Programmable	PEB=[Param] <cr><lf< th=""><th>0 to 511</th><th>SM=2</th></lf<></cr>	0 to 511	SM=2
PEB	Exposure(B)			
<u>с</u> .	Trigger mode			
		TR=[Param ]<(R><  F		
TR	Trigger mode	>	0=Continuous 1=EPS 2=PWC 3=RCT	
		TR?= <cr><lf></lf></cr>		
		TP=[Param.] <cr><lf< th=""><th></th><th></th></lf<></cr>		
TP	Trigger polarity	>	0= active low 1= active high	
		TR?= <cr><lf></lf></cr>		
ТІ	Trigger Input	TI=[Param.] <cr><lf> TI?=<cr><lf></lf></cr></lf></cr>	0= Camera Link 1=Hirose12P	
SL	Smear less	SL=[Param.] <cr><lf> SL? <cr><lf></lf></cr></lf></cr>	0=0FF 1=0N	
D -	Image format	<u>ا</u>	L	<u> </u>
		BA=[Param.] <cr><lf< th=""><th></th><th></th></lf<></cr>		
BA	Bit Allocation	>	0=8-bit 1=10-bit 2=12-bit	
		BA? <cr><lf></lf></cr>		
	Scan Format	SC=[Param.] <cr><lf< th=""><th>0-Full Frame 1 Partial</th><th></th></lf<></cr>	0-Full Frame 1 Partial	
SC	Scall Format	SC2 CRSCLES		
		PRGP=[Param1 <cr>&lt;1</cr>	0=Programmable 1=2/3 Partial	
PRGP	Programmable partial	F>	2=1/2 Partial 3=1/4 Partial	Set at SC=1
	- J	PRGP? <cr><lf></lf></cr>	4=1/8 Partial	
		OFL=[Param.] <cr><l< th=""><th></th><th>Offset Line +</th></l<></cr>		Offset Line +
OFL	Offset Line	F>	0 to 493	Height Line
		VB? <cr><lf></lf></cr>		< Total Line

## 10.3. AT-030MCL command list



HTL	Height Line	HTL=[Param.] <cr><l F&gt; VB?<cr><lf></lf></cr></l </cr>	1 to 494	Offset Line + Height Line < Total Line
VB	V-Binning	VB=[Param.] <cr><lf &gt; VB?<cr><lf></lf></cr></lf </cr>	0=OFF 1=On	Set at SC=o
E-	Gain ,Knee ,Black and sig	nal settings		
GA	Master Gain	GA=[Param.] <cr><lf &gt; GA?<cr><lf></lf></cr></lf </cr>	-92 $\sim$ 347 (-3dB $\sim$ +12dB ,0.0358dB step)	
GAR	R Gain	GAR=[Param.] <cr><l F&gt; GAR?<cr><lf></lf></cr></l </cr>	-200 $\sim$ 200(-7dB $\sim$ +10.5dB,0.0358dB step)	
GAB	B Gain	GAB=[Param.] <cr><l F&gt; GAB?<cr><lf></lf></cr></l </cr>	-200 $\sim$ 300 (-7dB $\sim$ +10.5dB,0.0358dB step)	
AGC	Gain Mode	AGC=[Param.] <cr><l F&gt; AGC?<cr><lf></lf></cr></l </cr>	0=Manual Gain Control 1=Auto Gain Control	
AASX	AGC Window Size X	AASX=[Param.] <cr>&lt; LF&gt; AASX?<cr><lf></lf></cr></cr>	1 to 8	
AASY	AGC Window Size Y	AASY=[Param.] <cr>&lt; LF&gt; AASY?<cr><lf></lf></cr></cr>	1 to 8	
AAO X	AGC Window offset X	AAOX=[Para.] <cr><lf &gt; AAOX?<cr><lf></lf></cr></lf </cr>	0 to 7	
AAO Y	AGC Window offset Y	AAOY=[Para.] <cr><l F&gt; AAOY?<cr><lf></lf></cr></l </cr>	0 to 7	
AGCS	AGC Speed	AGCS=[Param] <cr><l F&gt; AGCS?<cr><lf></lf></cr></l </cr>	0=slow 1=standard 2=fast	AGC tracking speed setting Default=standard
AGCF	AGC Reference	AGCF=[Para.] <cr><lf &gt; AGCF?<cr><lf></lf></cr></lf </cr>	512 to 14240	AGC Reference Level at 14bit
SDM	Shading Correction Mode	SDM=[Param.] <cr><l F&gt; SDM?<cr><lf></lf></cr></l </cr>	0=Off, 1=Factory Shading. 2=User1, 3=User2	
RS	Recalibrate Shading Correction	RS=[Param1],[Param2 ] <cr><lf></lf></cr>	Param1:0=User1,1=User2 Param2:0=Flat, 1=Color	
SDTH	Shading Threshold	SDTH=[Param.] <cr> <lf>SDTH?<cr><l F&gt;</l </cr></lf></cr>	16384 to 65535	
KN	Knee On/Off	KN=[Param.] <cr><l F&gt; KN?<cr><lf></lf></cr></l </cr>	0=Off, 1=On	
KSR	Knee Slope - Red	KSR=[Param] <cr>&lt; LF&gt; KSR?<cr><lf></lf></cr></cr>	0 to 16383	X1 at 16383
KSM	Knee Slope - Green	KSM=[Param] <cr>&lt; LF&gt; KSM?<cr><lf></lf></cr></cr>	0 to 16383	X1 at 16383
KSB	Knee Slope - Blue	KSB=[Param] <cr>&lt; LF&gt; KSB?<cr><lf></lf></cr></cr>	0 to 16383	X1 at 16383
KPR	Knee Point - Red	KPR=[Param] <cr>&lt; LF&gt; KPR?<cr><lf></lf></cr></cr>	0 to 4095	

КРМ	Knee Point - Green	KPM=[Param] <cr>&lt;           LF&gt;         0 to 4095           KPM?<cr><lf></lf></cr></cr>		
КРВ	Knee Point - Blue	KPB=[Param.] <cr>&lt; LF&gt; KPB?<cr><lf></lf></cr></cr>	0 to 4095	
SP00	Setup -Green	SP00=[Param.] <cr> <lf> SP00?<cr><lf></lf></cr></lf></cr>	±128	
SPRO	Setup -Red	SPR0=[Param.] <cr> <lf> SPR0?<cr><lf></lf></cr></lf></cr>	±128	
SPBO	Setup -Blue	SPB0=[Param.] <cr> <lf> SPB0?<cr><lf></lf></cr></lf></cr>	±128	
<b>F</b> -	AWB,LUT and other			
WB	White Balance Mode	WB=[Param.] <cr><l F&gt; WB?<cr><lf></lf></cr></l </cr>	0=Manual/One push AWB 1=Continuous 2=4000K 3=4600K 4=5600K	
AW	One-push AWB	AW=[Param.] <cr><l F&gt;</l </cr>	1=Activates one-push AWB	
WAS X	White Balance Window Size X	WASX=[Param.] <cr &gt;<lf> WASX?<cr><lf></lf></cr></lf></cr 	1 to 8	
WAS Y	White Balance Window Size Y	WASY=[Param.] <cr &gt;<lf> WASY?<cr><lf></lf></cr></lf></cr 	1 to 8	
WAO X	White Balance Window offset X	WAOX=[Param.] <cr &gt;<lf> WAOX?<cr><lf></lf></cr></lf></cr 	0 to 7	
WAO Y	White Balance Window offset Y	WAOY=[Param.] <cr &gt;<lf> WAOY?<cr><lf></lf></cr></lf></cr 	0 to 7	
AWR S	Request the Result of One Push AWB	AWRS? <cr><lf></lf></cr>	0=Complete. 1=Too Bright. 2=Too dark. 3=Timeout Error. 4=Busy 5=Limit. 6= Trig is not set as Normal.	
LUTC	LUT Control	LUTC=[Param.] <cr> <lf> LUTC?<cr><lf></lf></cr></lf></cr>	0=off, 1=0.45 γ ,2=0.6 γ ,3=LUT	
LUTR	LUT data communication (For Red)	LUTR=[Param.] <cr> <lf> LUTR?<cr><lf></lf></cr></lf></cr>	transfer by a serial method. The number of the data is 512. Param: 0 to 8191	
LUTG	LUT data communication (For Green)	LUTG=[Param.] <cr> <lf> LUTG?<cr><lf></lf></cr></lf></cr>	transfer by a serial method. The number of the data is 512. Param: 0 to 8191	
LUTB	LUT data communication (For Blue)	LUTB=[Param.] <cr> <lf> LUTB?<cr><lf></lf></cr></lf></cr>	transfer by a serial method. The number of the data is 512. Param: 0 to 8191	
TPN	Test pattern	TPN=[Param.] <cr>&lt; LF&gt; TPN?<cr><lf></lf></cr></cr>	0=OFF 1 to 15 pattern	
RF	RCT FVAL Type	RF=[Param.] <cr><l F&gt; RF?<cr><lf></lf></cr></l </cr>	0=Camera Link Standard 1=JAI Standard	
см	Center Marker	CM=[Param.] <cr><l F&gt; CM?<cr><lf></lf></cr></l </cr>	Upper 4bit Center marker RGB Indicate Bit6 bit5 bit4 R-Ch G-Ch B-Ch 1:on 1:on 1:on 0:off 0:off 0:off Lower 4bit	



See the possibilities



As the Parameter, the above settings are set in Decimal.

смтх	Color Matrix	CMTX=[Param.] <cr> <lf> CMTX?<cr><lf></lf></cr></lf></cr>	0=Linear 1=sRGB 2=Adobe RGB 3=User	
BLM	Blemish Control	BLM=[Param] <cr>&lt; LF&gt; BLM?<cr><lf></lf></cr></cr>	0=off, 1=Black, 2=White, 3=Both	
MGRR 3	R_R_MATRIX_GAIN	MGRR3=,[Param.] <c R&gt;<lf> MGRR3?<cr><lf></lf></cr></lf></c 	-2048 to 2047	User color matrix gain
MGRG 3	R_G_MATRIX_GAIN	MGRG3=[Param.] <c R&gt;<lf> MGRG3?<cr><lf></lf></cr></lf></c 	-2048 to 2047	User color matrix gain
MGRB 3	R_B_MATRIX_GAIN	MGRB3=[Param.] <c R&gt;<lf> MGRB3?<cr><lf></lf></cr></lf></c 	-2048 to 2047	User color matrix gain
MGGR 3	G_R_MATRIX_GAIN	MGGR3=[Param.] <c R&gt;<lf> MGGR3?<cr><lf></lf></cr></lf></c 	-2048 to 2047	User color matrix gain
MGGG 3	G_G_MATRIX_GAIN	MGGG3=[Param.] <c R&gt;<lf> MGGG3?<cr><lf></lf></cr></lf></c 	-2048 to 2047	User color matrix gain
MGGB 3	G_B_MATRIX_GAIN	MGGB3=[Param.] <c R&gt;<lf> MGGB3?<cr><lf></lf></cr></lf></c 	-2048 to 2047	User color matrix gain
MGBR 3	B_R_MATRIX_GAIN	MGBR3=[Param.] <c R&gt;<lf> MGBR3?<cr><lf></lf></cr></lf></c 	-2048 to 2047	User color matrix gain
MGBG 3	B_G_MATRIX_GAIN	MGBG3=[Param.] <c R&gt;<lf> MGBG3?<cr><lf></lf></cr></lf></c 	-2048 to 2047	User color matrix gain
MGBB 3	B_B_MATRIX_GAIN	MGBB3=[Param.] <c R&gt;<lf></lf></c 	-2048 to 2047	User color matrix gain

		MGBB3? <cr><lf></lf></cr>			
NRC	Noise reduction	NRC=[Param.] <cr>&lt; LF&gt; NRC?<cr><lf></lf></cr></cr>	0=FF	1=ON	
NRS	Noise reduction threshold	NRS=[Param.] <cr>&lt; LF&gt; NRS?<cr><lf></lf></cr></cr>	0 to 255		0=FF, 255=max
TMS	Temperature sensor	TMS? <cr><lf></lf></cr>	-880 to 2400		/16 -= ℃ (-55 to 150℃)
G - 9	Saving and loading data ir	EEPROM			
LD	Load settings from camera EEPROM	LD=[Param.] <cr><lf></lf></cr>	0=Factory data 2=User 2 area	1=User 1 area 3=User 3 area	Latest used data defa. at power up
SA	Save settings to camera EEPROM	SA=[Param.] <cr><lf></lf></cr>	2=User 2 area	1=User 1 area 3=User 3 area	Parameter = 0 is not allowed
EA	EEPROM area request	EA? <cr><lf></lf></cr>	0=Factory data 2=User 2 area	1=User 1 area 3=User 3 area	Return latest used area

Note: Do not try to use commands not shown in this list.



# 11. Camera Control Tool for AT-030MCL

A Camera Control Tool for AT-030MCL can be downloaded from the JAI web site <u>www.jai.com</u> This control tool is based on the Windows XP operating system.

## 11.1. Software install

Execute AT030MCL.exe in the file downloaded. As the setup program is activated, install the control software.

## 11.2. Camera Control Tool Interface

The Camera Control Tool Software is based on a main Tool Bar and a number of associated Tool Windows. Each button in the Tool Bar pops up a separate Tool Window when pressed. The layout of the program can be adjusted by arranging the windows the way it is preferred. The program will store this information and recreate this layout, when the program is restarted. All Camera Control Tools have a Communication Window and an About Window. The other window(s) contains camera control commands.

#### 11.2.1 Camera Control Tool Bar

This is a Camera Control Tool Bar and when the button of each widow, each control GUI can be initiated.



About Window Communication Window Idow LUT control Window Color matrix control Window Gain Control Window Exposure/Trigger/Pixel format

## 11.2.2 The About Window

The about window contains a picture of the camera and information about the version of the program, Internet connection to JAI A/S and access to the help documents.

The drop-down box labelled "Help File" will list all files which have the extension .pdf and that are found in the program (default) folder.

C:\Program Files\JAI A-S\"control tool name"

It is possible to download updated operation manuals from the JAI website:

At the bottom of the windows (all windows

but the Communication Window is a colored bar. The bar is green when the Camera Control

About This Control × AT-030MCL Camera Control Tool Version 1.20 (x86) Copyright (C) 2011-2012, JAI Ltd., Japan. http://www.jai.com -Camera Data Model Name AT-030MCL Camera ID JAI-CAMERA Firmware Version 0.12 User ID JAI\_DEMO Save User ID Protect User ID C Enable To Edit User ID Help User's Manual (Referenced In JAI Web Site...) Local Help File AT-030MCL Developers Guide.pdf -View Help File

Tool is connected to a camera and the camera is turned on. The bar is red when the Camera Control Tool is not connected to a camera or when the camera is turned off.

#### 11.2.3 Communication Window

The Communication Window is used to connect the Camera Control Tool with the JAI camera.

#### Camera Link communication:

The CL Manufacturer/COM-ports' list box also contains DLL file names (or frame grabber names) for all Camera Link frame grabbers that are installed in the pc. This is done by using a DLL file called "clserial.dll" to upload all frame grabber DLLs that are found in the pc. Just select the option for the frame grabber that is installed in the pc.

#### Auto search

Click the auto button to search for a camera on communication port 1 to 16. The camera control program

Write All Camera Data To File Line Status Write Camera Data Online	
Communication Port	Auto j
Synchronize	m
Files Write To File 🗃 🖉 Read From File	
EEPROM Current Area Factory And User Settings In Camera User3 Area Get Area Factory Area Store Load	H I
Control Tool Messages UD=JAI_DEMO UD? ID=JAI-CAMERA ID? VN=12 VIN=12 VIN=12 VIN=12 VIN=12 VIN=12	 

automatically sends camera request on every communication port. The user is prompted to use a communication port if a camera answers the request.

This button is only used for RS-232 communication.

#### Off/On-line mode

The Camera Control Tool Application can run Offline (without a camera attached) and all functions are fully functional in offline mode.

Off line mode is indicated in The Communication Window, where a status field with graphic and text indicates the on/off-line status.



Changing the selected communication port (from the communication window)

changes the online/off-line status. If a camera is found on the selected communication port the application runs online otherwise offline.

Changing the settings in the application will automatically update the camera settings when the application is online.

If the application loses connection with the camera it will automatically go to offline mode and it is indicated in the communication window.

#### Synchronize program and camera

from the camera to the program.

The Camera Control software has the ability to synchronize either the camera or the program. Click Synchronize camera to write all settings from the program to the camera or click the Synchronize program to load all settings 常党 Not Synchronized

ที่ที่ Synchronized

15<sup>5</sup> A A Sync



#### Files

When clicking the Write to File or Read from File button, the user is prompted for a file using a standard file dialog. New files are created if they do not already exist.

Files for camera settings have the extension cam. Information about the communication port is not stored in the files. All settings are automatically sent to the camera when a file has been loaded (if the camera is online).

#### Factory and User Settings

Use the Store button to store the current camera settings into the user settings area in EEPROM. Current camera settings are not saved when the camera is turned off. To save current camera settings you have to save them on the available user areas.

Use the Load button to restore previously saved camera settings from either the Factory or the User EEPROM area.

#### Write All Camera Data to File.

Click the "Write Camera Data" button to save all camera settings into a text file. The information that can be saved is: Model Name, Camera ID, User ID, Firmware Version, Current Settings, Factory Settings and the available User Areas.

The file is formatted as shown in the picture below:

#### EEPROM Current Area.

Click the 'Get Area' button to read the power up settings area number.



EEPROM Current Area

Get Area

Factory

//rite AI Camera Data to File

Write Camera Data

munication

## 11.2.4 Camera Control Window

The Camera Control Window contains the fundamental camera setting functions. It is possible to set the shutter mode, Trigger mode, image format, scan format, gain control and black setting.

Exposure Control			-Pixel Format Con	itrol
Mode	reset Shutter 📃 💌		Pixel Format	10bit 💌
Preset Shutter	off 📃		Scan Format	Partial 💌
Common Exposur	re 352 🍝		V Binning	Off 💌
Red Exposure	511 🏯		Partial	Programmable 💌
Green Exposure	511 🍝		Offset Line	0 🗧
Blue Exposure	511 🛫		Height Line	494 🛨
-Trigger Control -		יי ר	Others	
Trigger Mode	Continuous		Noise Reduction	Off 💽
Trigger Polarity	Active Low		Noise Threshold	0 🚊
Trigger Input	Camera Link 💌		Test Pattern	Off 💽
Smearless RCT FVAL	Off  Camera Link		-Center Marker	• Off • Vertical
			🗖 Green 🗖 Blue	© Both © Horizontal
			Temperature	g C Update

## 11.2.5 Gain Control Window

In this window, Gain, White Balance, Knee, Set up and Shading Compensation can be controlled.

Gain Control —		_ Knee / Setup Contro	
Gain Control	• Manual O Auto	Knee Mode	💿 Off 🔘 On
Master Gain	587 ≑	Knee Slope Red	667 🗧
Red Gain	300 🗧	Green	667 -
Blue Gain	-156 🗧	Blue	667 -
AGC Speed	Standard 🔽	Knee Point Red	3563 🗄
AGC Reference	516 📩	Green	3563
Window Offset	X 0즢 Y 0즢	Blue	3563 🗄
Window Size	X 8 Y 8 S	Setup Red	0
		Green	0
White Balance		Blue	0
write balance		Shading Correction -	
Window Offset	X O I Y O I	Compating Confection	
Window Size	X 8 🗧 Y 8 🗧	Correction Mode	lou -
		Recalibration Area	User 2
		Recalibration Type	Color
	One Push AWB		Reclaibration

. 1

## 11.2.6 Color Matrix Window

This is for Color Matrix Control.

Color Matrix	Control				×
Color Matrix	User 🔽				
R-R Gain	0 🕂	G-R Gain	0 🗧	B-R Gain	0 🗧
R-G Gain	0 🗧	G-G Gain	0 🗧	B-G Gain	0 ≑
R-B Gain	0 🗧	G-B Gain	0 🗧	B-B Gain	0 🗧



LUT Control		X
Type 1.0		2
Color Green 💌	/	
Reset LUT Graph		_
Copy To Every Colors		
0.0		
Send To Camera		
Read From Camera		
Write To File		_
Read From File 0		
	0 0.5	1.0
		_

See the possibilities

#### 11.2.8 Using the Camera Control Tool

Here is some practical information about the Camera Control Tool:

- 1. The Camera Control Tool bar is always on top of other windows.
- 2. When you minimize the Camera Control Tool bar all open windows will close.
- 3. It is possible to work with the Camera Control Tool when the camera is online and when the camera is offline.
- 4. The newer JAI cameras always start up with the last used user area (but for some old models it will start up with the last saved user area.)
- 5. The Camera Control Tool saves the last used settings (not the user area), which don't have to be the same as for the last saved user area.
- 6. The setup file CameraName.ini stores all information about camera settings. When the program is started the last settings for the program are loaded from the file CameraName.ini
- 7. When you turn on the camera and the Camera Control Tool, it is possible that the Camera Control Tool does not show the actual camera settings (see 4 and 5.).
  - a. To obtain the camera settings click "Synchronize Program".
  - b. To send the settings that are saved in the Camera Control Tool (last used settings) to the camera click "Synchronize Camera".
  - c. To see which area the camera has started up in click "Get Area".



# 12. External Appearance and Dimensions

Note: Rear protrusion on C-mount lens must be less than 4.0mm

Fig. 35. Outline.



# 13. Specifications

## 13.1. Spectral sensitivity for sensor



Fig. 36. Spectral sensitivity for AT-030MCL sensor

# 13.2. Specification table

Specifications	AT-030MCL		
Optical system	1/3 inch F4.0 prism		
Scanning system	Progressive		
Frame rate full frame	120.49 frames/second (511 lines per frame)		
Pixel clock	58 MHz		
l ine frequency	61 571 kHz (942 clk per line)		
V binning	49.828 kHz (1164 clk per line)		
CCD sensors	3 x 1/3" IT CCD on prism. Sony ICX424AL		
Sensing area	$4.88 (h) \times 3.66 (v) mm 1/3 inch diagonal$		
	7.4 (h) x $7.4$ (v) um		
	$650 \text{ (b)} \times 404 \text{ (v)}$		
Divols in video output full	$(1) \times 494 (1)$		
2/3 partial	$659 (h) \times 378 (v) = 169 62 for (363 lines per frame)$		
1/2 partial	$659 (h) \times 246 (v) - 208 72 fps (303 times per frame)$		
1/4 partial	$659 (h) \times 122 (v) 322 36 frs (191 lines per frame)$		
1/8 partial	$659 (h) \times 60 (v) = 422 96 \text{ fps} (139 \text{ lines per frame})$		
Variable partial	Programmable start line and height, start line 1 to 493, height 2 to 494		
V binning	659 (h) x 247 (v) 193.88 fps. (257 lines per frame) (Maximum)		
Sensitivity (on sensor)	0.34 Lux, max gain, 50% video		
(minimum)	50 dB (On Green)		
5/11/10/10	2 x 8 bit PCB via single port Camera Link base configuration or		
Digital Video outputs	3 x 10-bit RGB via dual port Camera Link medium configuration or		
	3 x 12-bit RGB via dual port Camera Link medium configuration		
Iris video output	0.7 V p-p. 75 O. NUM. Juminance signal w/o Svpc		
	Ext trigger 4 Vp-p $+2$ V (TTL or 75 O)		
Camera Link	Ext. trigger 4 vp $p \pm 2$ v. (TTE of 75 s2) Ext. trigger (LVDS)		
Outputs TTL	XFEN output 4 V p-p from 75 O source (TTL)		
Camera Link	RGB $8/10/12$ -bit video output. D0 - D9		
	Pixel clock, DVAL, LVAL, FVAL and EEN (LVDS)		
White balance	Manual/one push, continuous, preset(4000K, 4600K, 5600K)		
Tracking range	-7 to +10 dB. (3200K to 9000K)		
	White balance setting in factory:4600K (R and B gain settings=0)		
Gain	Manual for all 3 colors		
Gain range	Master -3 to +21 dB. R and B -7 to +10 dB (0.036dB/Step)		
Gamma	1.0 (OFF) , 0.6, 0.45 or LUT (Look Up Table)		
Knee correction	Knee point and knee slope for R, G and B channel		
Shading Compensation	ON/OFF		
Linear Matrix	Linear/Preset (sRGB, Adobe RGB)/User		
Blemish compensation	ON(use factory preset data)/OFF		
Noise reduction	ON / OFF		
Synchronization	Int. X-tal		
I rigger modes	Continuous, Edge Pre-select, Pulse Width Control, Fast PWC, Reset continuous		
I rigger function	LVAL synchronous or LVAL asynchronous auto detect		
Shutter speed (Preset)	OFF, 1/250, 1/500, 1/1000, 1/2000, 1/4000, 1/8000, 1/18000, 1/2500, 1/40000,		
	and 17 130,000 sec. R, G and B can be set individually		
Pulse Width Control	185 21 to 122640 1		
Smear less mode	Available for FDS and DWC		
Control interface			
Operating temperature			
Humidity	-D C LU #4D C 20 - 80% non condensing		
Storage temp / humidity			
Vibration			
VIDIALIUII	3 G (13 HZ - 200 HZ III ATZ)		



Specifications	AT-030MCL
Shock	50 G
Regulations	CE (EN 61000-6-2, EN 61000-6-3), FCC part 15 class A, RoHS
Power	10.8V to 26.4V DC. 6W (Typical , Full frame ,12V input) 7.2W (Typical ,1/8 partial, +12V input)
Lens mount	C-mount (Rear protrusion on C mount must be less than 4mm) The lens used should be designed for 3CCD cameras.
Flange back	17.526mm, Tolerance +0 -0.05mm
Optical axis	Center ±0.1mm
Dimensions	55 x 55 x 78.3 mm (HxWxD)
Weight	290 g

Note:

Above specifications are subject to change without notice Specifications are valid after a 30 min. warm up period.

# Appendix

#### 1. Precautions

Personnel not trained in dealing with similar electronic devices should not service this camera.

The camera contains components sensitive to electrostatic discharge. The handling of these devices should follow the requirements of electrostatic sensitive components.

Do not attempt to disassemble this camera.

Do not expose this camera to rain or moisture.

Do not face this camera towards the sun, extreme bright light or light reflecting objects. When this camera is not in use, put the supplied lens cap on the lens mount.

Handle this camera with the maximum care.

Operate this camera only from the type of power source indicated on the camera. Power off the camera during any modification such as changes of jumper and switch setting.

## 2. Typical Sensor Characteristics

The following effects may be observed on the video monitor screen. They do not indicate any fault of the camera, but do associate with typical sensor characteristics.

#### V. Aliasing

When the CCD camera captures stripes, straight lines or similar sharp patterns, jagged image on the monitor may appear.

#### Blemishes

All cameras are shipped without visible image sensor blemishes.

Over time some pixel defects can occur. This does not have a practical effect on the operation of the camera. These will show up as white spots (blemishes).

Exposure to cosmic rays can cause blemishes to appear on the image sensor. Please take care to avoid exposure to cosmic rays during transportation and storage. It is recommended using sea shipment instead of air flight in order to limit the influence of cosmic rays on the camera. Pixel defects/blemishes also may emerge due to prolonged operation at elevated ambient temperature, due to high gain setting, or during long time exposure. It is therefore recommended to operate the camera within its specifications.

#### Patterned Noise

When the sensor captures a dark object at high temperature or is used for long time integration, fixed pattern noise may appear on the video monitor screen.

#### 3. Caution when mounting a lens on the camera

When mounting a lens on the camera dust particles in the air may settle on the surface of the lens or the image sensor of the camera. It is therefore important to keep the protective caps on the lens and on the camera until the lens is mounted. Point the lens mount of the camera downward to prevent dust particles from landing on the optical surfaces of the camera. This work should be done in a dust free environment. Do not touch any of the optical surfaces of the camera or the lens.



## 4. Caution when mounting the camera

When you mount the camera on your system, please make sure to use screws of the recommended length described in the following drawing. Longer screws may cause serious damage to the PCB inside the camera.



Mounting the camera to fixing plate

If you mount the tripod mounting plate, please use the provided screws.



Attaching the tripod mount

## 5. Exportation

When exporting this product, please follow the export regulation of your own country.

#### 6. References

- 1. This manual can and datasheet for AT-030MCL can be downloaded from www.jai.com
- 2. Camera control software can be downloaded from www.jai.com

# Revisions

Date	Revision	Changes
Oct. 2012	1.0	New issue
Jan. 2015	1.1	White balance factory setting standard color temperature is corrected to 4600K from 7800K



## **User's Record**

Camera type:	AT-030MCL
Revision:	
Serial No.	
Firmware version.	••••••

For camera revision history, please contact your local JAI distributor.

User's Mode Settings.

User's Modifications.

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